



WEEKLY EPIDEMIOLOGICAL REPORT

A publication of the Epidemiology Unit Ministry of Health

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Vol. 51 No. 30

20th - 26th July 2024

Vaccine Manufacturing Process - Part I

Vaccine Manufacturing Process

Annually, over 1 billion doses of vaccines are produced worldwide and are administered to perfectly healthy individuals as a preventative measure. This proactive approach is essential for maintaining public health, as it helps to build immunity within communities and prevents the spread of infectious diseases. Vaccinating healthy people protects them and contributes to herd immunity, which is crucial for safeguarding those who cannot receive vaccines due to medical conditions or other reasons.

A vaccine is a biological product designed to stimulate the immune system to recognize and protect against specific pathogens, such as viruses or bacteria. Vaccines are typically made from weakened or inactivated forms of the pathogen, parts of the pathogen (subunits), or genetic material (like mRNA) that encodes a portion of the pathogen. When a person receives a vaccine, it triggers an immune response without causing the disease itself. This response allows the immune system to "learn" to recognize and remember the pathogen, creating immunity.

The vaccine manufacturing process is inherently lengthy due to the need for thorough research, extensive testing, rigorous regulatory approval, and the challenges of scaling up production while ensuring quality and safety. This time lag is described as "MANDATORY ANTICIPATION," indicating that it is an inherent part of the vaccine manufacturing and distribution process. Vaccines delivered today began manufacturing in 2019. This indicates the im-

portance of starting vaccine development well in advance to meet future public health needs.



Figure 1: Mandatory Anticipation concept (SP Vaccinology Conference ADVAC, May 2022)

There is a significant time lag between the start of vaccine production and the delivery of the final product to the public. Initial Development and Research involves the initial discovery and research efforts to identify a potential vaccine candidate. Scientists study the pathogen (virus, bacteria, etc.), understand its structure, and determine the best approach for creating a vaccine. This stage includes laboratory research, preclinical studies, and initial formulation development. Once a promising candidate is identified, the process moves into early production and testing. This includes producing small batches of the vaccine for initial testing in clinical trials.

Phase I clinical trials are used to demonstrate the safety of a candidate product in a relatively small number of healthy human volunteers (typically tens of individuals). These trials also verify the ability to manufacture the product by replicating the theoretical process used to produce preclinical materials for animal toxicology studies.

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- Phase II clinical trials are designed to demonstrate safety and dose-response in a larger target population, typically involving hundreds of volunteers. These trials aim to refine the initial consistency of product manufacturing, incorporating modifications and improvements based on the production and testing experience from Phase I trials.
- Phase III clinical trials are designed to demonstrate safety and efficacy in a statistically significant target population, which meet predetermined quality attributes. Based on the production and testing experience from Phase I and Phase II, modifications and improvements are incorporated into the manufacturing process, and specifications for process and control points are established.

Upon successful completion of early-phase trials, efforts shift towards scaling up the manufacturing process. This involves setting up large-scale production facilities, ensuring quality control, and producing larger batches of the vaccine. This stage also includes extensive regulatory reviews and compliance with Good Manufacturing Practices.

The vaccine manufacturing process is a complex and highly regulated procedure that involves several key steps to produce safe and effective vaccines. The specific process can vary depending on the type of vaccine (e.g., live attenuated, inactivated, subunit, or mRNA vaccines). Large molecule vaccines, such as certain subunit or recombinant vaccines, often involve complex manufacturing processes. The production of these vaccines can be more intricate than traditional small-molecule drugs. The complexity arises from the need to work with living cells, intricate purification processes, and precise formulation requirements. Some vaccines involve the use of live viruses or viral vectors, requiring strict bio-safety containment measures to prevent accidental release and ensure the safety of workers and the environment. This adds an extra layer of complexity and cost to the manufacturing process.

The figure provided outlines the vaccine manufacturing process, illustrating the key steps involved in both organic and biochemical manufacturing and pharmaceutical manufacturing.

Compiled by:

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References:

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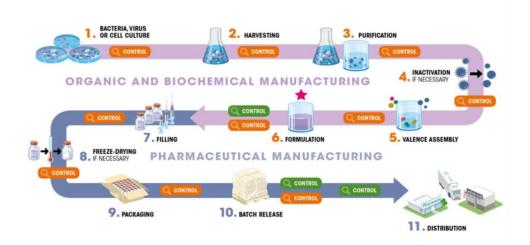


Figure 2: Vaccine Manufacturing Process (SP Vaccinology Conference ADVAC, May 2022)

Page 2. To be Continued.....

Table 1: Selected notifiable diseases reported by Medical Officers of Health 13th - 19th July 2024 (29th Week)

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e.	**	100	66	100	100	100	100	100	100	100	93	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	66	
WRCD	*_	89	85	93	100	100	85	22	92	94	100	100	100	100	83	93	98	75	06	22	100	89	94	73	80	82	82	88	
osis	В	1251	829	307	334 1	8	164	252	80	06	180 1	4	4	23 1	20	96	88	74	315	131	176 1	63	138	72	185	192	84	5129	
Tuberculosis	A	22	0	က	0	7	9	12	0	2	6	_	~	0	~	7	~	4	4	0	9	7	4	7	ω	4	က	140	
nania-	В	0	14	~	25	169	_	က	312	62	_	0	_	∞	00	က	12	12	376	23	528	326	24	152	120	19	0	2217	
Leishmania-	∢	0	_	0	0	9	_	0	9	0	0	0	0	0	0	0	0	~	16	0	19	4	~	2		2	0	83	
ngitis	В	22	79	38	13	6	10	20	22	29	7	2	က	13	3	29	28	7	179	44	27	21	22	63	87	42	7	901	
Meningitis	4	0	4	7	0	က	_	2	0	2	_	0	0	0	_	~	_	_	က	_	0	~	-	0	∞	0	0	33	
Chickenpox	В	307	243	395	285	98	152	440	203	222	150	2	5	29	4	82	78	43	318	89	175	87	232	75	208	547	151	4623	
Chick	A	18	13	4	2	0	4	12	2	∞	3	0	0	0	0	4	4	က	10	2	10	_	17	~	5	19	2	162	
H. Rabiies	В	0	0	_	_	0	0	_	_	0	_	_	0	0	0	_	0	0	2	_	_	0	0	_	2	_	0	15	
H.	4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Viral Hep.	В	7	2	00	0	4	2	7	2	က	5	0	_	4	0	17	2	က	4	_	0	10	19	21	18	9	4	175	
Vir	4	0 8	0 +	5 0	0	2 0	0	3 0	3	0 2	1	0 6	0 0	0 4	0	2 0	0	0 2	0 2	0	0 2	4	1 3	3	1	0 0	3 0	11	
Typhus F.	a	0	0 4	0	0 21	0	2 30	2 68	2 33	0 12	6 417	1	0 10	0	0 11	0	0	0 12	0 17	2 12	1 27	0	1 21	1 23	1 16	1 20	←	21 789	
	A	292	425	460	167	89	121	475	325	298	17	17	21	20	09	53	146	125	411	162	298	197	360	540	23	447	24		
Leptospirosis	В	4 29	13 42	16 46	9 16	-	2 12	11 47	7 32	11 29	,	0	0	_	-	4	5 14	0 12	10 4	6 16	9 26	5 18	9 36	9	37 1123	9 47	-	170 6732	
5	4	15	, 02		24	18	94	. 02	43		31	2	0	21	16	46	15	4		က	56	9	59	78		10	2	_	
F. Poisonin	В	←	<u>←</u>	n	0	←	0 19	4	_	←	←	0	0	0	0	<u>←</u>	0	0	0 3	~	0	0	←	0	←	←	0	18 117	
	В	45	1	28	9	7	တ	00	4	7	22	7	_	_	0	9	0	က	က	က	2	_	4	7	_∞	_∞	0	81	
En. Fever	A	~	_	0	0	0	_	0	_	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	6	
alitis	В	7	14	7	7	0	2	18	က	4	7	0	0	_	0	0	က	_	23	က	က	0	4	7	4	9	0	116	
Encephalitis	⋖	0	_	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	_	7	0	0	0	0	0	0	0	4	
Dysentery	В	21	27	19	29	∞	26	33	24	7	44	0	4	6	7	85	26	13	33	2	13	16	20	13	7.1		15	629	
Dyse	A	2	_	0	4	2	9	0	0	2	2	_	0	2	2	2	3	_	2	0	_	~	_	2	_	~	0	39	
Fever .	В	6761	2968	1847	2779	471	239	1363	209	564	5137	271	202	148	188	1234	194	564	1668	791	554	264	614	541	1807	1454	598	33828	
Dengue Fever	А	312	129	22	105	18	9	31	15	27	18	2	2	_	0	7	4	4	38	28		41	12	12	8	35	∞	992	
RDHS		Colombo	Gampaha	Kalutara	Kandy	Matale	Nuwara Eliya	Galle	Hambantota	Matara	Jaffna	Kilinochchi	Mannar	Vavuniya	Mullaitivu	Batticaloa	Ampara	Trincomalee	Kurunegala	Puttalam	Anuradhapura	Polonnaruwa	Badulla	Monaragala	Ratnapura	Kegalle	Kalmunai	SRILANKA	

Source: Weekly Returns of Communicable Diseases (esurvillance.epid.gov.Ik). T=Timeliness refers to returns received on or before 19th July, 2024 Total number of reporting units 358 Number of reporting units data provided for the current week. B = Cumulative cases for the year.

Table 2: Vaccine-Preventable Diseases & AFP

13th - 19th July 2024 (29th Week)

Disease	No. of Cases by Province										Number of cases during same	Total number of cases to date in	Total num- ber of cases to date in	Difference between the number of cases to date	
	W	С	S	N	Е	NW	NC	U	Sab	week in 2024	week in 2023	2024	2023	in 2024 & 2023	
AFP*	00	00	00	00	00	00	00	00	00	00	00	40	50	-20 %	
Diphtheria	00	00	00	00	00	00	00	00	00	00	00	00	00	0 %	
Mumps	01	00	00	00	00	01	01	01	00	04	05	162	126	28.6 %	
Measles	00	00	00	02	00	00	00	00	00	02	33	227	95	138.9 %	
Rubella	00	00	00	00	00	00	00	00	00	00	00	02	01	100 %	
CRS**	00	00	00	00	00	00	00	00	00	00	00	00	00	0 %	
Tetanus	00	00	00	00	00	00	00	00	00	00	00	04	06	-33.3 %	
Neonatal Tetanus	00	00	00	00	00	00	00	00	00	00	00	00	00	0 %	
Japanese Enceph- alitis	00	00	00	00	00	00	00	00	00	00	00	01	06	-83.3 %	
Whooping Cough	00	00	01	00	00	02	00	00	00	03	00	34	05	580 %	

Key to Table 1 & 2

Provinces: W: Western, C: Central, S: Southern, N: North, E: East, NC: North Central, NW: North Western, U: Uva, Sab: Sabaragamuwa.

RDHS Divisions: CB: Colombo, GM: Gampaha, KL: Kalutara, KD: Kandy, ML: Matale, NE: Nuwara Eliya, GL: Galle, HB: Hambantota, MT: Matara, JF: Jaffna,

KN: Killinochchi, MN: Mannar, VA: Vavuniya, MU: Mullaitivu, BT: Batticaloa, AM: Ampara, TR: Trincomalee, KM: Kalmunai, KR: Kurunegala, PU: Puttalam,

AP: Anuradhapura, PO: Polonnaruwa, BD: Badulla, MO: Moneragala, RP: Ratnapura, KG: Kegalle.

Data Sources:

Weekly Return of Communicable Diseases: Diphtheria, Measles, Tetanus, Neonatal Tetanus, Whooping Cough, Chickenpox, Meningitis, Mumps., Rubella, CRS,

Special Surveillance: AFP* (Acute Flaccid Paralysis), Japanese Encephalitis

CRS** =Congenital Rubella Syndrome

NA = Not Available

Number of Malaria Cases Up to End of July 2024,

06

All are Imported!!!

Comments and contributions for publication in the WER Sri Lanka are welcome. However, the editor reserves the right to accept or reject items for publication. All correspondence should be mailed to The Editor, WER Sri Lanka, Epidemiological Unit, P.O. Box 1567, Colombo or sent by E-mail to chepid@sltnet.lk. Prior approval should be obtained from the Epidemiology Unit before publishing data in this publication

ON STATE SERVICE

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